

Thermally stable polylactide stereocomplex conjugated by bio-based compound at both initiating and terminal groups

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Introduction: Bio-based polymers has been studied for a long time, in order to improve their physical properties. Poly(lactide) (PLA) is one of the most intensively studied bio-based biodegradable polymers. Recently, 3,4-diacetoxycinnamic acid (DACA) has been introduced onto hydroxyl chain end of poly(L-lactide) (PLLA) to produce a highly thermal-stable polymer (DACA-PLLA)¹. The DACA-PLLA improved T_{10} , which was the 10% weight loss temperature, over 100 °C compared to that of PLLA with a same molecular weight. Actually, the DACA conjugation approach was also effective to improve T_{10} on other polymers, such as poly(ethylene glycol) and poly(ϵ -caprolactone).² It is important that the small chemical group, DACA, has improved the T_{10} values dramatically without affecting on the polymer main chain properties. However, the melting point (T_m ~160 °C) of DACA-PLLAs did not increase at all compared to the original PLLAs, and sometimes decreased.

In this study, we selected an approach of the stereocomplex formation using DACA-PLLA and DACA-PDLA, which were thermally stable against degradation. The mechanism of thermal stabilization of PLAs was discussed from the aspects of two factors: the degradation temperature (T_{10}) related to the chemical structure and the melting temperature (T_m) related to the crystal structure.

Methods: L-lactide (LLA; Musashino Chemical Laboratory, Ltd., Japan) and D-lactide (DLA; Musashino Chemical Laboratory, Ltd., Japan) were recrystallized from ethyl acetate, and then dried *in vacuo* at room temperature for 24h. Benzyl alcohol (Tokyo Chemical Industry, Ltd., Japan) was distilled with CaH₂ for purification. Thionyl chloride (SOCl₂), 3,4-dihydroxycinnamic acid (DHCA), acetic anhydride (Ac₂O) were used without purification.

The number average of molecular weight of PLLA was determined by size exclusion chromatography (SEC). A JASCO Chem NAV system was used with polystyrene standards at 40 °C, equipped with PU-2080, AS-2055, CO-2065, and RI-2031. Two commercial columns (TSKgel SuperH4000 and TSKgel GMH_{XL}) were connected in series and tetrahydrofuran (THF) was used as an eluent. ¹H NMR spectra were measured with a NMR spectrometer (JEOL FX400) at 400 MHz and 600MHz.

Results:

We have employed benzyl alcohol as an initiator to synthesize PLLA and PDLA, in order to incorporate an aromatic ring at one terminal, expecting π - π stacking interaction. Benzyl alcohol was selected because it is a natural product, one of the components of flower fragrances, such as roses. The polymer terminating part, a

hydroxyl group at the chain end, was conjugated with DACA using reported procedure.¹ It is noteworthy that all of components, benzyl alcohol, lactides, and DACA, were derived from natural products. The number-average molecular weight (M_n) of PLLA and PDLA synthesized in this study were 8500 and 8300, which are abbreviated as DACA-PLLAb and DACA-PDLAb, implying benzyl group of the initiator (b). The initiating group was confirmed by ¹H NMR spectroscopy and FT-IR/ATR spectra. Figure 1 shows the conjugation of DACA to PLLAb. The vinyl groups were confirmed as an evidence of the introduction.

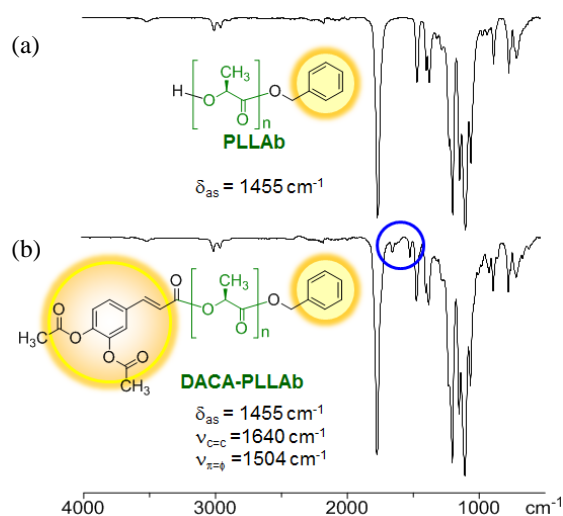


Figure 1. FT-IR/ATR spectra of PLLAb (a), DACA-PLLAb (b).

The thermal analyses of the DACA-PLLAb and DACA-PDLAb were analyzed by DSC and TGA. Mostly, DACA conjugation improved T_{10} values from about 230 °C to 340 °C, while almost no T_m temperature improvement. On the other hand, stereocomplex formation of DACA-PLLAb and DACA-PDLAb improved both T_m and T_{10} values. This tendency was also affected by the molecular weight of PLLA and PDLA.

Conclusions: The simultaneous improvement of the melting temperature (T_m =224°C) and the decomposing temperature (T_{10} =359°C) of poly(lactide)s was achieved by the stereocomplex formation of poly(L-lactide) and poly(D-lactide) with bio-based aromatic groups at both initiating and terminating chain ends.

References:

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